be revised, reaffirmed, stabilized, or cancelled.

reviews each technical report at least every five years at which time it may

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FEDERAL SUPPLY CLASS 4730

RATIONALE

CLARIFIED NOTICE, ADDED "D" DIMENSION FOR SIZE -12, UPDATED NOTES, MATERIALS, PART NUMBERS, AND TABLE 2, AND CLARIFIED EXPLANATORY NOTES.

NOTICE

THE INITIAL PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS21923 AND RETAINS THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT. PROCUREMENT OF MS21923 PART NUMBERS TO THIS "AS" STANDARD MAY RESULT IN LOSS OF CONFIGURATION CONTROL WHERE DIFFERENCES IN THE CANCELLED MIL-F-18280 AND THE SUPERSEDING AS18280 PROCUREMENT SPECIFICATIONS EXIST. AS5239 IS A RECOMMENDED REPLACEMENT STANDARD THAT ELIMINATES THIS PROBLEM.

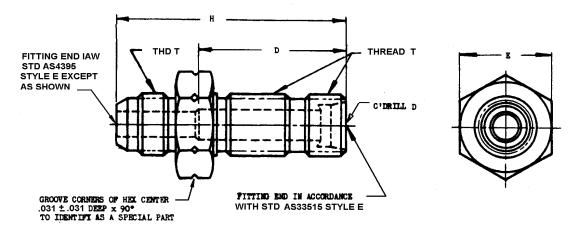


FIGURE 1 - ADAPTER, FLARELESS TUBE, BULKHEAD AND UNIVERSAL TO FLARED TUBE **TABLE 1 - DIMENSIONS**

DASH	NOMINAL					WEIGHT, LB/EA, MAX		
NO.	TUBE	T THREAD		E	D		AL	TI
/5/	SIZE (REF)	AS8879	Н	MIN - MAX	<u>+</u> .031	STEEL	ALLOY	ALLOY
-2	.125	.3125-24 UNJF-3A	1.531	.553566	.938	.032	.012	.018
-3	.188	.3750-24 UNJF-3A	1.625	.615628	THRU	.047	.017	.027
-4	.250	.4375-20 UNJF-3A	1.750	.678691	1.094	.062	.023	.035
-5	.313	.5000-20 UNJF-3A	1.781	.740753	THRU	.082	.031	.047
-6	.375	.5625-18 UNJF-3A	1.891	.803816	THRU	.094	.036	.054
-8	.500	.7500-16 UNJF-3A	2.125	.990-1.003	1.344	.172	.063	.099
-10	.625	.8750-14 UNJF-3A	2.375	1.113-1.128	1.469	.244	.089	.140
-12	.750	1.0625-12 UNJ-3A	2.656	1.363-1.380	1.594	.391	.143	.225
-16	1.000	1.3125-12 UNJ-3A	2.688	1.613-1.630	1.594	.533	.195	.307
-20	1.250	1.6250-12 UNJ-3A	2.734	1.863-1.880	1.594	.784	.288	.452
-24	1.500	1.8750-12 UNJ-3A	2.875	2.109-2.135	1.594	.972	.356	.560
-32	2.000	2.5000-12 UNJ-3A	3.563	2.734-2.760	2.000	TBD	TBD	TBD

SAE values your input. To provide feedback on this Technical Report, please visit http://standards.sae.org/AS21923C

THIRD ANGLE PROJECTION

CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: AS18280 /11/



AEROSPACE STANDARD

(R) ADAPTER, FLARELESS TUBE, BULKHEAD AND UNIVERSAL TO FLARED TUBE

AS21923™ SHEET 1 OF 3 REV. C

REVISED 2017-01

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1998-08

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